**DRAWING, STRAIGHTENING & CUT-OFF MACHINES**

Produce cut-to-length straight blanks or straight bars from hot rolled steel coils.

*Capacity:* Makes blanks & bar stock for diameters from ½” through 1¼”

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**CAPACITIES**

<table>
<thead>
<tr>
<th>Wire Drawer Sizes</th>
<th>Usual Alloy Bolt Steels</th>
<th>Low Carbon Steel-Normal Drafting</th>
<th>Standard Die Slide Bore for Drawing Die</th>
</tr>
</thead>
<tbody>
<tr>
<td>No. 0</td>
<td>¾”</td>
<td>½”</td>
<td>2” dia.</td>
</tr>
<tr>
<td>No. 1</td>
<td>½”</td>
<td>⅝”</td>
<td>2” dia.</td>
</tr>
<tr>
<td>No. 2</td>
<td>⅝”</td>
<td>¾”</td>
<td>3” dia.</td>
</tr>
<tr>
<td>No. 3</td>
<td>¾”</td>
<td>¾”</td>
<td>3” dia.</td>
</tr>
<tr>
<td>No. 4</td>
<td>¾”</td>
<td>¾”</td>
<td>4” dia.</td>
</tr>
<tr>
<td>No. 5</td>
<td>1”</td>
<td>1¼”</td>
<td>4” dia.</td>
</tr>
<tr>
<td>No. 6</td>
<td>1¼”</td>
<td>1½”</td>
<td>6” dia.</td>
</tr>
<tr>
<td>No. 8</td>
<td>2”</td>
<td>2½”</td>
<td>7” dia.</td>
</tr>
</tbody>
</table>

**BAR DRAWERS**

For sizing of hot rolled bars to accurate cold drawn dimensions — hex, round, or other shapes.

*Current capacities up to 2” in diameter.*

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**INSTACUT**

Independent cut-off machine produces volume controlled slugs if less than one to one ratio (length to diameter.) INSTACUT machines can be coupled with standard Ajax wire drawers for conversion from hot rolled coiled (rod) stock to slugs.

*Capacity:* Diameters up to 1½” with square cut ends.

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**IN-LINE DRAWING & CUT-OFF MACHINES**

Draws hot rolled coiled stock for producing smaller diameter blanks.

*Capacity:* Diameters from ¼” to ¾”

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**IN-LINE WIRE DRAWERS**

For in-line drawing of all currently available hot rolled coiled stock. Used as attachments to headers, presses and shears.

*Capacity:* From ⅛” through 2” diameters

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**Ajax CECO**

A ParkOhio Company

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