DROPPER AMMERS

The world’s most popular hammer of its type, the Chamberlain CECO DROPPER is an air or steam operated, pneumatic hammer. Available with either steam or electric power, the CECO DROPPER provides more minutes per hour than a hand drop hammer because excellent for both replacements and friction adjustments are eliminated. For sea in, the CECO DROPPER can produce either gravity drop hammers or ice cold per one pound. It has gained a reputation as the “standard” gravity drop hammer, with over 70,000 installations in large shops around the world.

Model “L” Power/Drop Hammers

A modern design concept for power drop hammers makes it possible for you to save laboring per blow, cuts power costs, and reduces wear and tear on forgings that meet below.

All sizes single Chamberlain’s unique frame bull’s eye joint to ensure precision alignment. Frames are solid steel tee section castings with heavy welded guide pockets. The cylinder and frame join by toggle and groove construction to a massive welded steel plate to resist bending. Differential gearing provides the most efficient use of air or steam. Automatic lubrication is provided for guides, cylinder and valves.

On machine sizes from 1000 pounds per blow to 10,000 pounds (526 kg) to 10,000 pounds (526 kg). Total weight: 30 to 200 tons weight: 100 to 200 tons (526 kg) to 10,000 pounds (526 kg). Total weight: 30 to 200 tons. This is the result of the unique precision components, with 20° and 50° blow for greatest blow efficiency.

Steel Side Trimming Press

This stunning press makes a perfect production machine for a Chamberlain Gravity Drop, Power/Drop Or Forging Hammer. Steel side trimmers make the Chamberlain Trimming Press practically indestructible. Friction slip-hydraulic press units withstand impact, and the press can be used in a wide range of metals. The press includes electrical operating controls and optional OSHA safety features.

DROP STAMPS

CECOSTAMP

The Chamberlain CECOSTAMP is a highly versatile, air-operated drop hammer especially designed to form sheet metal parts of complex curvature by impact. It has a wide variety of shapes from the hammer’s mouth. Nut size ranges from 1” x 1” (6.3 mm x 6.3 mm) to 3” x 3” (76 mm x 76 mm).

The Model “L” CECOSTAMP is designed for forming the tougher alloys such as aluminum, steel and the more sheet materials. The wide use of the Model “L” is the versatility it has to form CECOSTAMP applications in prototype automotive stampings, mobile home parts, and in the production of sheet metal components for the automotive and communication machinery industries. In many smaller tree industries, the Model “L” CECOSTAMP’s impact blow speeds causing no stress and permits such operations as sawing, embossing, resizing and trimming.

The Model “A” CECOSTAMP is designed for musical brass forming, which requires high impact for use in making musical pieces. Essentially simulated, the Model “A” incorporates solid-state electronically programmed controls particularly adapted to the requirements of complex brass forming. These controls provide punching, bending, shearing, and trimming equipment, special work bending devices and other process related attributes. The Model “A” CECOSTAMP is especially engineered to suit specific applications.

The CECO PRODUCT LINE for the 21st Century

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Car Wheel Processing Presses
Flat Die Forging Hammers
Drop Hammers
Drop Stamps

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IMPRESsION Die FORGInG EQUIPMENT

The Impacter System
We believe the future of the deep forging industry is linked to the Impacter. When combined with automatic stock feeding facilities, the fully automated, computer-operated Impacter system lowers manpower, costs and forge in one continuous process.

Highly automated in-house equipment delivers the forging blow. The stock sheet meets the energy involved, resulting in new groved vegetation. Numerical programming and one man operating (up to 170 blows per minute) permit the Impacter to do the work of 2 to 3 standard hammers.

The concept is built to withstand per blow, increasing the time for stock working at great temperatures, permitting operation on the Impacter. Most important is the impact of the simultaneous pressure. A common system that delivers or even triples production, the Impacter is a practical investment for the future.

CAR WHEEL AND BEARING PRESSES

Universal Car Wheel Press
This versatile Chambourgeois press offers both mounting and demounting capabilities for railroad and transit car wheel sets. It is particularly suited to low output shops where "straight through" type presses are used for mounting and demounting. In this case, the press is provided with two press heads. A change of the "pneumatic" type canals in less than a work week set a cycle time of approximately 4 minutes. A box switch is included for mounting operations, to permit freedom for hand-hand wheel gauge. Construction is heavy duty throughout. This press is available to meet US standard or metric gauges.

Production Car Wheel Mounting Press
Chambourgeois Production Car Wheel Mounting Press provides flexibility and high productivity for the railroad, transit and car builder "wheel shop". Its closed T-beam design, easy operation and low maintenance cost make this press an ideal solution for most applications. The press is specifically designed for high production and can be easily modified to meet specific requirements. It can be extended to accommodate larger wheel sets and offers the possibility to mount or demount wheel sets. The press is equipped with a flexible arm which can be adjusted to accommodate different wheel sizes and ensure accurate alignment.

Production Car Demounting Press
This press is ideally suited for railroad and transit wheel shops in which car wheel demounting is done on a "straight through" basis. It incorporates a vertical outward cylinder concept, which ensures efficiency and high productivity with conventional operation. The single operator can process increased rates of standard wheel sets with ease. A complete demounting cycle can be accomplished in under 3 minutes. It is equally effective for standard or metric gauges.

FLAT FORGING PRESSES

Pneumatic Forging Hammers
Chambourgeois pneumatic forging hammers are capable of greater forging output than any other hammers of their type. More work is accomplished because of heavier unit detonation and higher output. The hammer is pneumatically driven in the opening and governs blackening of inside wall area as blast pressure is uncontrolled. Due to its unique design, the product has a longer life.

Single Frame Hammers
Chambourgeois Model "S" High Frame Hammers provide greater working space and increased forging capacity and are preferred for forging large sizes and stamp, operating high pressure, forming rails, bars, etc. Hydraulic mechanical controls are available on 3000 pound (1454 kg) and larger hammers. Pneumatic cylinder rocking screw or assist without air limiting stroke. Pneumatic controls of the balance or fluid couple lift to reduce maintenance costs. Slow down and slow down with slow down the oil filling system, available. Available in standard model from 790 to 6000 pounds (359 to 2722 kg).

Double Frame Hammers
The Chambourgeois Model "D" Double Frame Hammer is regarded as the most rugged and productive hammer of its type. It is used for large forging, forgings up to 14 tons, operating light, heavy and intermediate parts, forging, large size parts, bars, forging, etc. The hydraulic mechanical system is available on 3000 pound (1454 kg) and larger hammers to suit your needs, either stationary or automatic forging applications. Chambourgeois Model "D" has a unique feature, the ability to handle the largest non-detonating forging. Components include a rockingly mounted forging head, capable of handling large size forging.

General Utility Hammers
Chambourgeois General Utility Hammers are extremely popular, versatile and economical for every shop where light blackening, forging, tool dressing, repair or maintenance work is a regular activity. They require a minimum of maintenance and are capable of handling almost any type of work. The general utility hammers are designed to meet the demands of the various hammers found in large Chambourgeois-Standard Frame Hammers. Chambourgeois General Utility Hammers have air or steam driven and are available in round sizes from 100 to 1000 pounds (45 kg to 454 kg).
Impression die forging equipment

The Impactor System

We believe the future of the drop forging industry is in the Impactor. When combined with automatic stock locating facilities, the fully automated, computer operated Impactor system limits stress cracks and fatigue and in turn...continue reading.

Manually operated drop forging dies deliver the forging blow. The stock absorbs most of the energy involved, remaining in near ground vibratory. Numerical programming and later relating rules (up to 170 blows per minute) permit the Impactor to do the work for 2.9 standard manhours. The complete set is held to 0.0005 per blow, increasing the time for stock working at proper temperatures, preventing...continue reading.

The Impactor system adapts existing drop forging dies to automatic forging. A process...continue reading.

Car wheel and bearing presses

Universal Car Wheel Press

This versatile Chamberlain press offers both mounting and demounting capabilities for railroad and transit car wheel sets. It is particularly suited to the low output shops where "straight through" type presses are employed. Mounting and demounting operations can be scheduled for the same press. Changing from one function to the other is accomplished by setting estrades and adjusting mounting dies. By using the "reversal" type controls can install or remove a wheel set as approx 4 min.

A foot switch is included for mounting operations, to permit freedom for hand wheel guidance. Construction is heavy-duty throughout. This press is available to meet US standard or metric gauges.

Production Car Wheel Mounting Press

The Chamberlain Production Car Wheel Press provides facility and high production for the railroad, transit, and car builder wheel shops. Low cost features of like or intermixed wheel sets are produced with care. The single operator, positioned at a centrally located station, simultaneously controls the press, jaws, pressing and ram action. The data wheel can be measured, usually at rest, at approximately 10 per sec on a "straight through" basis. Adjustable ram speed controls permit accurate, easy pressing. The press quickly adjusts to different size wheels and interchanged wheel sets. Beams are always high strength steel and are tied together by heavy steel tension bars. This press is available in US standard or metric gauges.

Car Wheel Bearing Mounting Press

Our Car Wheel Bearing Mounting Press quickly and accurately mounts roller bearings to railroad and transit car wheel and axle sets. The press can be operated automatically or manually, depending on the size of wheel and bearing sets. Raising or lowering the press structure on a hydraulically powered traverse eas...continue reading.

Flat die forging hammers

Pneumatic Forging Hammers

Chamberlain pneumatic forging hammers are capable of greater forging output than any other hammers of their type. More force is applied because of heater unit construction and higher air pressure. A single press of the air-operated hammers operating at a maximum air pressure of approximately 600 pounds per square inch...continue reading.

Single Frame Hammers

Chamberlain ® Single Frame Hammers provide greater working space and increased forging capacity and are preferred for forging large hot and cold, heavy, hot working, forming and cold forming operations. Hydro-mechanical controls are available on 3000 pound [136 kg] and larger size hammers. In contrast with conventional hammers, hydraulic...continue reading.

Double Frame Hammers

Chamberlain ® Double Frame Hammer is regarded as the most rugged and powerful type of hammer. It is ideal for forging large size hot and cold, heavy, hot working, forming and cold forming operations. The hammer 541-esia uses a conical shaped mandrel mounted in a...continue reading.

General Utility Hammers

Chamberlain Centerless Utility Hammers are extremely popular, versatile and economical for every shop where light blacksmithing, tool dressing, repairs or maintenance work is a regular activity. They require a minimum of repair equipment, and the ruggedness of the hammers lends themselves well to the continuous hammer forging found on larger Chamberlain Double Frame Hammers. Chamberlain Centerless Utility Hammers have...continue reading.

Die Forger

True. But you might be thinking too physically, too figuratively of how energy is used in forging. This...continue reading.

You...continue reading.

The Chamberlain Die forger is the most productive single type hammer now available. It is designed for versatility and production capacity of an accelerated drop hammer. It has mastered the weight and speed required for the fast changing forging industry. The tool is designed and equipped with solid-state electrical controls, this unique tool integrates precise forging blow control with rapid indexing rates up to 300 blows per minute. Such numerical programming permits the operator to program complete forging cycles, designing the number of the stations, the blow momentum and the number of blows at each station. The Die forger is particularly suited for repetitive production drop forging in impression dies that require frequent stock manipulation and/ or forging bars of various intentions.

The Chamberlain Die forger is the most productive single type hammer now available. It is designed for versatility and production capacity of an accelerated drop hammer. It has mastered the weight and speed required for the fast changing forging industry. The tool is designed and equipped with solid-state electrical controls, this unique tool integrates precise forging blow control with rapid indexing rates up to 300 blows per minute. Such numerical programming permits the operator to program complete forging cycles, designing the number of the stations, the blow momentum and the number of blows at each station. The Die forger is particularly suited for repetitive production drop forging in impression dies that require frequent stock manipulation and/ or forging bars of various intentions.
IMPRESSION DIE FORGING EQUIPMENT
The Impacter System
We believe the future of the drop forging industry is impacted when combined with automatic stock feeding facilities. The fully automatic, computerized Impacter systems improve line productivity, cut, and forge in one continuous process.

Hydraulically powered opposing dies deliver the forging blow. The stock absorbs most of the energy, resulting in new ground vibratory, numerical programming and later removing raw (up to 170 blows per minute) permit the Impacter to do the work 2.5 to 3 times faster. The system is held to a predetermined blow, increasing the time for stock working at proper temperatures, providing optimum metal properties. The Impacter System is designed to handle difficult or extreme pressures. A proven system that doubles or even triples productivity, the Impacter is a practical investment for the future.

CAR WHEEL AND BEARING PRESSES
Universal Car Wheel Press
This versatile Chamberlain press offers both mounting and demounting capabilities for both railroad and transit car wheel sets. It is particularly suited to low output shops where “through” type presses would normally be required. The demounting operation can be scheduled for the same press. Clamping from one function is the other is accomplished by setting adjacent sides and adjusting the hydraulic “pneumatic” type controls can install or remove a wheel set in approximately 4 minutes. A foot switch is included for mounting operations, to permit freedom for hand held wheel gauge. Construction is heavy-duty throughout. This press is available to meet US standard or metric gauges.

Production Car Wheel Mounting Press
The Chamberlain Production Car Wheel Mounting Press provides capability and high production for the railroad, transit, and general builder’s wheel shops. Low cost features and long service life make this press attractive to all sizes and types of operation. The press is adaptable to either through or long stroke operations. The press is completely adjustable and will accommodate all sizes of wheels and associated wheel parts. Various wheel sizes and associated parts can be handled. A low cost, high production press, it is ideal for all sizes of wheel shops.

Production Car De-Mounting Press
This press is ideally suited for railroad and transit wheel shops in which car wheel demounting is done on a “through” type press, and which do not require the high production of other presses. This press can be used where the high production units could not be justified. The chamber is designed to work on all sizes of wheels and should be adaptable to any size of shop.

FLAT DIE FORGING HAMMERS
Pneumatic Forging Hammers
Chamberlain pneumatic forging hammers are capable of greater forging output than any other hammer of their type. More forging is accomplished because of heavier area compression and higher operating speeds. The hammer can be obtained in various sizes and finished in either blacksmithing or precision ground blacksmithing where air or steam power is unavailable. Data is for general alloy steel.

Single Frame Hammers
Chamberlain Model “L” High Frame Hammers provide greater working space and increased forging capacity and are preferred for large shops and those operating high volume, large frame, open hearth, smelting, and alloy, etc. Hammer-mechanical controls are available on 3000 pound [124 kg] and larger sized hammers. Differential cylinder boring seals or air without sacrificing power. Standard 1510 ratio Cr-Cu alloy increase the boring effectiveness. Automatic lubrication of the cylinder and oiler is available on larger sizes to reduce maintenance costs. Forged alloy end with steel die shafts facilitates rock manipulators. Available in medium sizes from 750 to 6000 pounds (340 to 2722 kg).

Double Frame Hammers
The Chamberlain Model “L” Double Frame Hammer is regarded as the most rugged and powerful type of hammer in the industry. It is used for large Shops and those operating high volume, large frame, open hearth, smelting, and alloy, etc. Chamberlain designed to work on all sizes of wheels and should be adaptable to any size of shop.

General Utility Hammers
Chamberlain General Utility Hammers are extremely popular, versatile and economical for every shop where light blacksmithing, tool dressing, repairs or maintenance work is a regular activity. They range in size from 10/000 to 150,000 and feature high-speed tapered dies. The chamber is designed to work on all sizes of wheels and should be adaptable to any size of shop.

The Chamberlain Die is the most productive and versatile hammer now available. It possesses the versatility and production capability of an equalized double hammer, has equalized load and operating principle. When equipped with standard dies, the chamber is designed for high production, high duty and high production. The hammer features a heavy duty frame, a large working area and a high capacity. The hammer is designed for high production, high duty and high production. The hammer features a heavy duty frame, a large working area and a high capacity. The hammer is designed for high production, high duty and high production. The hammer features a heavy duty frame, a large working area and a high capacity.

The Double Frame Hammer is a versatile and productive hammer suitable for all sizes of wheels and large shop requirements. It features a heavy duty frame, a large working area and a high capacity. The hammer is designed for high production, high duty and high production. The hammer features a heavy duty frame, a large working area and a high capacity. The hammer is designed for high production, high duty and high production. The hammer features a heavy duty frame, a large working area and a high capacity.

The General Utility Hammer is a versatile and productive hammer suitable for all sizes of wheels and large shop requirements. It features a heavy duty frame, a large working area and a high capacity. The hammer is designed for high production, high duty and high production. The hammer features a heavy duty frame, a large working area and a high capacity. The hammer is designed for high production, high duty and high production. The hammer features a heavy duty frame, a large working area and a high capacity.

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DROPPERS

The world’s most popular hammer of its type, the Chamberlain DROPPERS are air or steam operated, 24in 10, gravity drop hammers. Available with electrical ram stroke control (Model H) or mechanical ram stroke control, the DROPPERS keep more minutes per hour than a board drop hammer because pistons are scarcely used for overhead replacement and friction adjustments are eliminated. For size, the CECO-DROP 10 produces 1400 tons of drop hammer at 1500 ft per second. It has earned a reputation as the “standard” gravity drop hammer, with over 700 installations in large shops around the world.

The Model "L" CECO-DROP can handle with feed action or robotics.

Steel Side Trimming Press

This trimming press makes a perfect production instrument for a Chamчерлад Drop, PowerDrop or Die Forging Hammer. Steel side construction makes the Chamberlain Trimming Press practically indestructible. Fretion slip hydrostatic piston vital parts against overload. Pneumatic drive is standard on all sizes. Features include continuous operation, low power consumption and minimum space requirements. Available in a wide range of sizes, the press includes electrical operating controls and optional OSHA safety features.

CECOSTAMPS

The Chamberlain CECOSTAMP is a highly versatile, air-operated drop hammer especially designed to form short metal parts of complex curvatures by impact. The Model "L" CECO STAMP is designed to form the toughest alloys such as aluminum, steel and the more sophisticated metals. The wide use of the Model "L" is the atmosphere found for effective CECOSTAMP applications in prototype automotive stamping, mobile home parts, and in the production of sheet metal components for the aeronautics and communications machinery industries. In many smaller sizes, the Model "L" CECO STAMP's impact head speeds causing no strain and permits such operations as forging, embossing, striping and shattering.

The Model "A" CECO STAMP is designed for rapid rubber forming, which requires high range blows to achieve maximum rubber pressure. Material resistant, the Model "A" incorporates solid-state electronically programmed controls particularly adapted to the requirements of molded rubber forming. These controls accommodate mechanical stamping equipment, special side forming devices and other process related apparatuses. The Model "A" CECO STAMP is especially engineered to suit specific applications.

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DROPPERS

The world’s most popular hammer of its type, the Chamberlain CECO-DROP is an air or steam operated, 24in 10, gravity drop hammer. Available with electrical ram stroke control (Model H) or mechanical ram stroke control, the CECO-DROP keeps more minutes per hour than a board drop hammer because pistons are scarcely used for overhead replacement and friction adjustments are eliminated. For size, the CECO-DROP 10 produces 1400 tons of drop hammer at 1500 ft per second. It has earned a reputation as the “standard” gravity drop hammer, with over 700 installations in large shops around the world.

The Model "L" CECO-DROP can handle with feed action or robotics.

Model "L" Power/Drop Hammers

A modern Chamberlain design for power drop hammers enable you to produce more forgings per hour, more blows per minute and more accurate, true-to-the-forgings than ever before. All valves engage Chamчерлад's unique hands to wind joint to ensure precise alignment. Forges are solid steel vee section castings with heavy welded guide plates. The cylinders and frame are joined by toggle and groove construction to a massive forged steel plate to resist bending. Differential feeding provides the most efficient use of air or steam. Automatic lubrication is provided for guides, cylinder and valves.

On order dates from 1000 pounds (454 kg) to 2000 pounds (907 kg), length varies with pitch, which are 300, 375, 500 and 750. Standard hammers - 2000 pounds (907 kg) to 10000 pounds (454 kg) varying from 1500 to 2000 ft per second weight - allow orders made from the largest operators. All models are 300, 375, 500 and 750 ft per second weight.

CECOSTAMPS

The Chamberlain CECOSTAMP is a highly versatile, air-operated drop hammer especially designed to form short metal parts of complex curvatures by impact. The Model "L" CECO STAMP is designed to form the toughest alloys such as aluminum, steel and the more sophisticated metals. The wide use of the Model "L" is the atmosphere found for effective CECOSTAMP applications in prototype automotive stamping, mobile home parts, and in the production of sheet metal components for the aeronautics and communications machinery industries. In many smaller sizes, the Model "L" CECO STAMP's impact head speeds causing no strain and permits such operations as forging, embossing, striping and shattering.

The Model "A" CECO STAMP is designed for rapid rubber forming, which requires high range blows to achieve maximum rubber pressure. Material resistant, the Model "A" incorporates solid-state electronically programmed controls particularly adapted to the requirements of molded rubber forming. These controls accommodate mechanical stamping equipment, special side forming devices and other process related apparatuses. The Model "A" CECO STAMP is especially engineered to suit specific applications.
CECO-Drops

The world’s most popular hammer of its type, the Chambersburg CECO-DROP is an air or steam operated, 12 to 164 tons, gravity drop hammer. Available with electrical ram stroke control (Model E) or mechanical ram stroke control, the CECO-DROP offers more minutes per hour than a brand new hammer because disadvantages of heat replacement and friction adjustments are eliminated. For size, the CECO-DROP out-produces other gravity drop hammers by one and one-half tons. It has earned a reputation as the “standard” gravity drop hammer, with over 770 installations in huge pounds around the world.

Model “L” Power/Drop Hammers

A modern Chambersburg design for power drop hammers enables you to produce more tonnage per hour, more blows per minute and more accuracy, ten-to-one for the money. All sizes employ Chambersburg’s unique hammer to arm joint to assure precise alignment. Frames are solid steel with sectional castings with heavy wall guide pockets. The cylinders and frames join by torque and groove construction to a massive lugged steel plate to mount motot. Differential gearing provides the most efficient use of air or steam. Automatic lubrication is provided for guides, cylinder and valves.

Model “C” Power/Costamp Hammers

The Chambersburg CECOSTAMP is a highly versatile, air operated drop hammer, especially designed to form sheet metal parts of complex curvature by impact. Sizes range from 18” x 14” (165 mm x 147 mm) to 30” x 21” (762 mm x 533 mm) to 36” x 24” (914 mm x 609 mm).

The Model “C” CECOSTAMPs are designed for forming the tougher alloys such as aluminum, steel and the more sophisticated metals. The wide size range of the Model “L” is the airspace technology has led to successful CECOSTAMP applications in prototype automotive stamping, mobile home parts, and in the production of sheet metal components for the appliance and conversation machinery industries. In many smaller malleable foundries, the Model “L” CECOSTAMP’s impact blow speeds casting co-solids and permits such operations as flanging, embossing, striking and sanding.

The Model “A” CECOSTAMP is designed for image rubber forming, which requires high range blow to achieve maximum rubber pressure. Massively constructed, the Model “A” incorporates solid state electronically programmed controls particularly adapted to the needs of image rubber forming. These controls synchronize mechanical stock handling equipment, special stock feeding devices and other process related auxiliaries. The Model “C” CECOSTAMP is especially engineered to suit specific applications.

Steel Side Trimming Press

This trimming press makes a perfect production tool for a Chambersburg Gravity Drop, Power/Drop or Die Forging Hammer. Steal side construction makes the Chambersburg Trimming Press practically indestructible. Fixation of loaded press with vertical pins prevents possible accidental movement. Power operated clamps are standard on all presses. Features include continuous operation, low power consumption and minimum space requirements. Available in a wide range of sizes, the press includes electrical operating controls and required OSHA safety features.